

## 24hr Moisturizing Water Gel with SPF15 (expected) 14781-42

### Description

24hr Moisturizing Water Gel with SPF15 (expected)  
#14781-42

This moisturizing formula features HYDROVANCE® moisturizing agent (50% solids) that provides an excellent moisturization, increases skin elasticity, and enhances tactile sensory properties of formulations.

24hr Moisturizing Water Gel with SPF15 (expected) contains as well our Elfacos® emulsifiers range enabling cost efficient, easy to process and pleasing W/O emulsions.

ELFACOS® E200 emulsifier is a highly effective W/O emulsifier and has high water binding capacity.

Elfacos® ST 9 which has an excellent stabilizing effect on emulsions. Having a high capacity to absorb water and oil, a relatively low percentage is needed in cosmetic formulae.

The pleasing rheology is obtained by combining two naturally derived rheology modifiers:

Derived from potatoes, STRUCTURE® SOLANACE starch is used in this formulation to create a unique light rheology in a low pH system.

STRUCTURE® XL starch can aid in emulsion stabilization, aesthetics enhancement and viscosity-build. The ease of use and immediate dispersability in cold water make it ideal for use in continuous manufacturing processes.

Finally the after-feel on the skin is due to DRY-FLO® TS starch is modified tapioca starches which enhance the aesthetics of a broad variety of skin care products. Perhaps the most distinctive property of these unique products is its ability to impart a pleasant light, dry, and silky after-feel to finished formulations.

### Formula

Trade Name	INCI Name	% w/w	Supplier
<b>Phase A</b>			
Deionized Water	Water (Aqua)	64.80%	Local
<b>STRUCTURE® SOLANACE starch</b>	Potato Starch Modified	2.00%	<b>AkzoNobel</b>
<b>STRUCTURE® XL starch</b>	Hydroxypropyl Starch Phosphate	1.20%	<b>AkzoNobel</b>
<b>Phase B</b>			
<b>Elfacos® E 200 emulsifier</b>	Methoxy PEG-22/Dodecyl Glycol Copolymer	5.00%	<b>AkzoNobel</b>
<b>Elfacos® ST 9</b>	PEG-45 / Dodecyl Glycol Copolymer	2.00%	<b>AkzoNobel</b>
Cetiol® CC	Dicaprylyl Carbonate	3.00%	BASF Care Creations
XIAMETER® PMX-0245	Cyclopentasiloxane	1.00%	Dow Corning Corp
Neo Heliopan® OS	Ethylhexyl Salicylate	0.50%	Symrise
Neo Heliopan® AV	Ethylhexyl Methoxycinnamate	1.00%	Symrise
<b>Phase C</b>			

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Trade Name	INCI Name	% w/w	Supplier
Tinosorb® S Lite Aqua	Bis-Ethylhexyloxyphenol Methoxyphenyl Triazine (and) Acrylates/C12-22 Alkyl Methacrylate Copolymer	5.00%	BASF Care Creations
<b>HYDROVANCE® moisturizing agent (50% solids)</b>	Hydroxyethyl Urea	10.00%	<b>AkzoNobel</b>
Citroflex® 2	Triethyl Citrate	0.50%	Vertellus Performance Materials Inc.
<b>Phase D</b>			
<b>DRY-FLO® TS starch</b>	Tapioca Starch (and) Polymethylsilsesquioxane	3.00%	<b>AkzoNobel</b>
Microcare® PEHG	Phenoxyethanol (and) Ethylhexylglycerin	1.00%	Thor
25% Citric Acid Solution	Citric Acid (and) Water	0.00%	Local
<b>Total:</b>		<b>100.00%</b>	

### Procedure

1. Prepare Phase A: Add water to the batch and stir with a propeller stirrer. Add STRUCTURE® SOLANACE starch and STRUCTURE® XL starch to the vortex and heat the batch at 75°C. Mix well until obtaining a thick translucent gel.
2. Prepare Phase B: In a separate beaker mix all ingredients and melt everything at 75°C., until homogenous.
3. When Phase A & B are ready, add Phase A to Phase B with a high shear homogenizer (Silverson, Ultra Turax) and homogenize until the emulsion is formed (white emulsion).
4. Start cooling down the batch and keep mixing with a propeller stirrer and add one by one all ingredients of Phase C. Mix well in-between.
5. When Batch temperature is below 40°C add DRY-FLO® TS starch to the batch. Mix well until homogenous.
6. Add remaining ingredients and drop the batch.

### ALTERNATIVE PROCESS: COLD PROCESS

- a. Prepare Phase A: Add water to the batch and stir with a propeller stirrer. Add STRUCTURE® SOLANACE starch and STRUCTURE® XL starch to the vortex and heat the batch at 75°C. Mix well until obtaining a thick translucent gel.
- b. Let phase A cool down at room temperature.
- c. Prepare Phase B: Mix all the ingredients of phase B to obtain a homogenous liquid paste at room temperature.
- d. When Phase A & B are ready, add Phase A to Phase B with a high shear homogenizer (Silverson, Ultra Turax) and homogenize until the emulsion is formed (white emulsion).
- e. Back to the propeller stirrer, add one by one all ingredients of Phase C. Mix well in-between.
- f. Add DRY-FLO® TS starch to the batch. Mix well until homogenous.
- g. Add remaining ingredients and drop the batch.

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### Properties

Appearance	White Lotion
pH	5.5<pH<6.5
Brookfield Viscosity	Target = 12000 cPs Min = 8000 cPs Max = 16000 cPs Method Parameters = Brookfield RVF, T-Spindle, 10 rpm, 25°C

### Packaging

Airless Bottle and Pump, White with Overcap, Clear (#29940) from QOSMEDIX (<https://www.qosmedix.com/packaging>)

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